

PEBAX®

7033 SA 01

Polyether block amide **Pebax® 7033 SA 01 resin** is a thermoplastic elastomer made of flexible polyether and rigid polyamide. This SA grade is suitable for food contact applications.

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Molding Shrinkage, parallel	0.9 / *	%	ISO 294-4, 2577
Molding Shrinkage, normal	1.1 / *	%	ISO 294-4, 2577
MECHANICAL PROPERTIES			
Tensile Modulus	414 / 384	MPa	ISO 527-1/-2
	60000 / 55700	psi	
Yield Stress	23 / 22	MPa	ISO 527-1/-2
	3340 / 3190	psi	
Yield Strain	22 / 20	%	ISO 527-1/-2
Nominal Strain at Break	>50 / >50	%	ISO 527-1/-2
Shore D Hardness, after 15 s	61 / *	-	ISO 868
Charpy Impact Strength, +23°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / 120	kJ/m²	ISO 179/1eA
	- / 57.1	ftlb/in²	
Charpy Notched Impact Strength, -30°C	- / 20	kJ/m²	ISO 179/1eA
	- / 9.51	ftlb/in²	
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	172 / *	°C	ISO 11357-1/-3
Vicat Softening Temperature, 50°C/h 50N	106 / *	°C	ISO 306
	223 / *	°F	
OTHER PROPERTIES			
Water Absorption, 23°C, immersion, equilibrium	1.1 / *	%	ISO 62
Humidity Absorption, 23°C, RH50%, equilibrium	0.7 / *	%	ISO 62
Density	1010 / -	kg/m³	ISO 1183
	1.01 / -	g/cm³	

- MAIN APPLICATIONS:**
- Athletic foot wear components
 - Food tubing
 - Note: this grade is not recommended by Arkema for usage in medical applications. For such applications Pebax® SA 01 MED should be used

PACKAGING:

PEBAX®

7033 SA 01

This grade is delivered dried in sealed packaging (20 or 25 kg bags) ready to be processed.

SHELF LIFE:

Two years from the delivery. For any use above this limit, please refer to our technical services.

Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 230°C / 260°C / 290°C.
- Typical mold temperature : 25 – 60°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 5-7 hours at 70-80°C.

Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 220°C / 235°C / 250°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 5-7 hours at 70-80°C.

PROCESSING Injection Molding, Other Extrusion	Headquarters: Arkema France 420 rue d'Estienne d'Orves 92705 Colombes Cedex France T +33 (0)1 49 00 80 80 hpp.arkema.com Arkema Inc. – High Performance Polymers 900 First Avenue King of Prussia, PA 19406 Tel.: +1 610 205 7000 hpp.arkema.com
DELIVERY FORM Pellets	
SPECIAL CHARACTERISTICS Heat Stabilized	
REGIONAL AVAILABILITY North America, Europe, Asia Pacific, South and Central America, Near East/Africa	

The statements, technical information and recommendations contained herein are believed to be accurate as of the date hereof. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, ARKEMA expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information; NO WARRANTY OF FITNESS FOR ANY PARTICULAR PURPOSE, WARRANTY OF MERCHANTABILITY OR ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, IS MADE CONCERNING THE GOODS DESCRIBED OR THE INFORMATION PROVIDED HEREIN. The information provided herein relates only to the specific product designated and may not be applicable when such product is used in combination with other materials or in any process. The user should thoroughly test any application before commercialization. Nothing contained herein constitutes a license to practice under any patent and it should not be construed as an inducement to infringe any patent and the user is advised to take appropriate steps to be sure that any proposed use of the product will not result in patent infringement.